

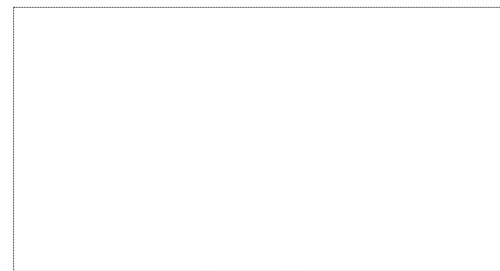


// ONE BRAND // ONE SOURCE // ONE SYSTEM



CEMENT SC 4000

The reliable two-component bonding system CEMENT SC 4000 from REMA TIP TOP in premium quality is universally applicable thanks to its excellent adhesive strength, even under high dynamic loads. It is easy to process and economical to use.



Your local partner



// ONE BRAND // ONE SOURCE // ONE SYSTEM

REMA TIP TOP AG
Gruber Strasse 65 · 85586 Poing / Germany
Phone: +49 8121 707-100
Fax: +49 8121 707-10 222
info@tiptop.de
www.rema-tiptop.com



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CEMENT SC 4000

Two-component contact adhesive in premium quality

CEMENT SC 4000 green/black

The proven product REMA TIP TOP CEMENT SC 4000, in combination with the hardener HARDENER E-40 or ER-42, is a reliable two-component adhesive for universal bonding applications. SC 4000 excels in bonding under high dynamic loads (e.g. endless splices of fabric conveyor belts).

Benefits

- ✓ Excellent initial strength
- ✓ High dynamic load-bearing capacity
- ✓ High-strength connections
- ✓ Universal use on many materials
- ✓ Future-proof: REACH-compliant
- ✓ Free of CHCs (e.g. trichloroethylene, perchloroethylene, methylene chloride) and aromatics
- ✓ Excellent contact adhesion
- ✓ Proven product quality
- ✓ Easy to process
- ✓ REMA TIP TOP brand quality „Made in Germany“
- ✓ Cost-effective
- ✓ Designed to work with REMA TIP TOP's wear protection and repair systems
- ✓ Produced with minimal energy consumption



CEMENT SC 4000

Two-component contact adhesive in premium quality

Technical Properties

Colors	Black: for universal use Green: clearly visible on dark surfaces White: for use in the food industry – FDA approved
Polymer basis	Polychloroprene (chloroprene rubber)
Solvent	Cyclohexane/Ethyl acetate
Specific weight	0.96 g/cm ³
Shelf life	2 years when stored in sealed original drums and in accordance with DIN 7716 (5-25°C, dry)

Notes on application

Mixing	The quantity of CEMENT SC 4000 adhesive needed is carefully mixed with around 4% HARDENER E-40 or alternatively HARDENER ER-42.
Workability/pot life	The mixture must be applied within 2 hours after mixing the two components.
Contact adhesion time/open time	- Let the first coat dry out completely (minimum 30 minutes, on metal minimum 1 hour). - Join substrates when the second coat is still slightly tacky (check with the back of your finger).
Number of coats	- On metal, buffed rubber and fabric: 2 coats - On CN bonding layer: 1 coat
Quantity used per coat	- On metal or CN bonding layer: approx. 200 g/m ² - On buffed rubber: approx. 300 g/m ² - On fabric: approx. 400 g/m ²

Delivery program

Presentation	- 2-component adhesive CEMENT SC 4000 and HARDENER E-40 or ER-42 to be ordered separately - For bonding on metal surfaces apply 1 coat of PRIMER PR 200			
Packaging sizes	Description	Color	Containers (Contents)	Ref. No.
	CEMENT SC 4000	green	0.7 kg	525 2504
			190 kg	525 2533
			0.35 kg	525 2596
	CEMENT SC 4000	black	0.7 kg	525 2607
			4.5 kg	525 2614
			190 kg	525 2637
	CEMENT SC 4000	white	0.7 kg	525 2705
	HARDENER E-40	-	15 g	525 1122
			30 g	525 1067